

Custom Firing Information Sheet

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Details:

- I do bisque firing at 04 (1945 degrees) and glaze firing at Cone 6 (2232 degrees). This is considered mid-range firing.
- I will only fire Cone 6 Clay.
- Please bring your work in a box or container. You will get this back with your firing.
- Please do not bring in work that has paper or any foreign material in the clay.
- Extra charges may apply for loading and unloading lot of small objects at an hourly rate of \$15. Also, if your piece is larger than 15 inches extra charges may apply.
- You may be charged for ruined shelves, damage to the kiln if the glaze runs from your piece onto the kiln shelf.
- My kiln is a Skutt 1027 and the shelves are 21" round and a 25" working depth.

Firing Fees:

Minimum charge (about 6" cube)	\$8.00
1/4 Shelf	\$10.00
1/2 Shelf	\$15.00
One Full Shelf	\$17.00
Two Full Shelves	\$24.00
1/4 Kiln Load	\$28.00
1/2 Kiln Load	\$45.00
Full Kiln Load	\$85.00

Cone 04 Bisque Firing

I candle my bisque loads up to 15 hours to ensure all the work is dry before firing. The total firing is usually 24/29 hours. Then the kiln needs to cool. It takes 3-4 days to complete. Glaze loads are 8+ hours. They will take 2 days to complete.

Cone 6 Mid-Range Glaze Firing

- All work must be dry-footed meaning: no glaze on the bottom of the pieces.
- Glaze starts to move at the glaze temperature. Please leave room at the bottom of your piece to allow for vertical glaze movement.
- If you are not familiar with a glaze you are using, you may purchase 4x4 or 6x6 bisque tiles at Georgie's Ceramics in Portland. You will place your piece on the tile which will protect the kiln shelves.
- If you would like to fire beads or jewelry, you will need to bring your own bead tree. You can find this item at Georgie's Ceramic's in Portland.

Kiln Turnaround Time

Please bring the **Firing Sheet** attached with your work that includes: your name/number/clay details. I will send you a **text** or **call** (if you prefer) as soon as your firing is finished. Please allow 7-14 days per firing (bisque or glaze).

Firing can have unpredictable results. Pieces may break or glaze may not turn out like you expect. If the unforeseen happens in the kiln you may still be responsible for firing charges.

~Thank you for choosing Stephanie Burton Studios!